

## Data Sheet\* Advanced-PP 1128 N

### Description

Advanced-PP 1128 N is a propylene homopolymer & suited for cast film application. It contains slip & antiblocking agents.

### Application

Cast film & water quenched tubular films.

### Regulatory Information:

The Grade Advanced-PP 1128N and additives incorporated comply with United States FDA Regulation 21CFR 177.1520 Olefin Polymers and European Regulation (EU) 10/2011 (and its amendments 1282/2011 & 1183/2012). Specific information is available upon request.

### Properties ( Typical values)

Properties	Unit	Test method	Value
<b>Melt Flow Rate</b>			
Melt flow rate (230°C / 2.16 KG)	g / 10 min	ISO 1133	10.5
<b>Mechanical Properties</b>			
Tensile modulus of elasticity (v= 1 mm/min)	MPa	ISO 527-2	1500
Tensile stress at yield (v= 50 mm/min)	MPa	ISO 527-2	35
Tensile strain at yield (v= 50 mm/min)	%	ISO 527-2	9
Tensile strain at break (v= 50 mm/min)	%	ISO 527-2	>50
Ball indentation hardness ( H 358/30)	MPa	ISO 2039-1	76
<b>Thermal Properties</b>			
Melting point, DSC	°C	ISO 3146	163
Heat deflection temperature ----- HDT/B ( 0.45 Mpa)	°C	ISO 75-2	85
Vicat softening temperature ----- VST/A50 (10 N)	°C	ISO 306	154
<b>Film properties, cast film 50 µm**</b>			
Gloss 20°C	%	ISO 2813	100
Haze***	%	ASTM D 1003	2.7
Tear strength ( longitud / transvers)	MPa	DIN 53455	42/38
Elongation at break ( longitude / transvers)	%	DIN 53455	680/720
Flexural modulus ( longitude / transvers)	MPa	DIN 53121	700/670
Dart drop impact strength F 50	g	ASTM D 1709	280
Coefficient of sliding friction		DIN 53375	0.18
<b>Other Properties</b>			
Density	g / cm <sup>3</sup>	ISO 1183	0.91

\* Provisional

\*\*The values were determined using film made under our own standardised conditions. When making comparisons with films produced under other conditions, the strong relationship between the film properties and manufacturing conditions must always be taken in to account.

\*\*\*Injection - moulded disk , thickness =1mm

Values given here are typical and should not be interpreted as specification. In a view of many factors that may affects processing and application, these data do not relieve the receiver to this information from the responsibility of carry out their own test and experiments; neither do they imply any legally binding assurance of certain properties or of suitability for specific purpose of the product made with or on the basis of the information in this publication.